



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-1
Job Sheet 207817



Part No: D2230-1

Job Qty: 20 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/5/20

Job Tracking No:

Created By: Patrick Lussier

Due Date: 3/5/20

Description:

Type: Stock

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	20 pcs	3/5/20		0.00	0.00	Purchasing - 1	MAR 05 2020
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	20 pcs	3/5/20		0.00	0.00	Packaging 2 - 1 - B4B	MAR 05 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S261045



Part: D2230-1

Job No: 207817

Serial No/Batch: S261045

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/05/20

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
130 QC 6	20 pcs	3/5/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	MAR 20 2020
				QC 6 - 81	9-89
180 Packaging 3-1 - Stock - B4B	20 pcs ✓	3/5/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	DAS
				Packaging 3 - 3 - B4B ✓	ST521 80
				Packaging 3 - 4 - B4B	9-89
				Packaging 3 - 5 - B4B	MAR 20 2020
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	20 pcs ✓	3/5/20	0.00 0.00	QC 21 - SA - 21 ✓	ST 521
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
				Broussard	MAR 23 2020

Part Op 110 - (Purchasing) Issue P/O to Metec: #16045577 Manufacture as per dwg C of C is required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach
 130 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

x20 plus

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2230-1P	Lug	20 pcs (1 ea)	110-Purchasing	5261043
D2423	Lug Extrusion	1.3660 ft (.0683 ea)	110-Purchasing	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2230-1P	20	0	0
	D2423	1	572	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches ± 0.010	4.460 4.440		
2	Mounting Lug	0.306Inches ± 0.010	0.316 0.296		
3	Mounting Lug	0.345Inches ± 0.010	0.355 0.335		
4	Mounting Lug	0.400Inches ± 0.010	0.410 0.390		
5	Mounting Lug	0.250Inches ± 0.010	0.260 0.240		
6	Mounting Lug	3.700Inches ± 0.010	3.710 3.690		
7	Mounting Lug	0.750Inches ± 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	1.910Inches ± 0.010	1.920 1.900		
10	Mounting Lug	1.200Inches ± 0.010	1.210 1.190	Radius	
11	Mounting Lug	0.375Inches ± 0.010	0.385 0.365		
12	Mounting Lug	0.273Inches ± 0.010	0.283 0.263		

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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045577



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045577
PO Date: 1/15/20
Due Date: 2/7/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	205549	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	3/16/20	100 pcs	0 pcs	100 pcs	\$17.31/pcs	\$1,731.00
3	207028	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	2/14/20	30 pcs	0 pcs	30 pcs	\$18.70/pcs	\$561.00
4		D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QSI 005	Firmed	-	3/13/20	200 pcs	0 pcs	200 pcs	\$18.61/pcs	\$3,722.00
5	207817	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Partial	-	2/7/20	50 pcs	30 pcs	20 pcs	\$18.70/pcs	\$374.00
													Grand Total: \$6,388.00	



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PURCHASE ORDER
POHB045577



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, is written over the bottom right portion of the Order Notes section.

Plex 3/5/20 8:41 AM dart.lussier.patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
46	D2230-1P	Mounting Lug	G	S187667	33266	HB045577
4	D2230-1P	Mounting Lug	G	S187667	022545-1	HB045577

MATERIAL: supplied by DART

DAS
40
9-39

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, March 4, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: **26919**
Shipment Date: 04-Mar-2020
Ship Via: Pick up at METEC
Order Number: 4527
Order Date: 01/16/2020

Customer Code: DART
Phone: (613) 632-9577
PO Number: **POHB045577**
Terms: Net 60 Days

----- Quantity -----							
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision Job Number
3	50	50	0	0	EA	DART-D2230-1P Mounting Lug alodined and painted as per QSI005	G 4527-03

RECEIVED

MAR 04 2020

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.